

Installation instructions

Akrapovič Exhaust System: **Evolution Line** for the **Audi RS6 Avant** (type C8) **Audi RS7 Sportback** (type C8)

ENGLISH Version 1.0 11/2021



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Congratulations on purchasing the Akrapovič exhaust system. The Akrapovič exhaust system is a product of Akrapovič d.d., Malo Hudo 8a, 1295 Ivančna Gorica, Slovenia ("Akrapovič").

Please read this entire installation manual carefully prior to installing and using the Akrapovič exhaust system.

Akrapovič exhaust system should only be installed by persons skilled in car exhaust system installation and performance. The instructions provided in this manual should be followed to ensure proper installation and safe use of the Akrapovič exhaust system. Akrapovič and/or its partners shall not be held liable for any damage or personal injury (including direct, indirect, or consequential damage) sustained as a result of improper installation of the Akrapovič exhaust system or its use and maintenance contrary to the instructions and warnings contained herein.

If you have any questions regarding the installation and/or proper use of the Akrapovič exhaust system or this manual, please contact your local Akrapovič partner.

For more information on the Akrapovič exhaust systems, see the official Akrapovič website at: http://www.akrapovic.com

GENERAL INFORMATION

Your safety is our number one priority. Please drive your car responsibly, safely and always obey local traffic rules.

All statements made with regard to the exhaust system's compliance are made in respect of the exhaust system "as is". Any modifications of the Akrapovič exhaust system or its improper installation, use or maintenance that is not in accordance with this Installation manual, may result in severe damage to the exhaust system and/ or engine, as well as personal injury, and may affect the exhaust system's compliance with the legal requirements, such as exhaust system's air and/ or noise emissions (as an example, the car may not be suitable for use on public roads any longer), as well as warranty coverage.

The exhaust system may only be used in accordance with relevant laws and regulations, including state and federal, where applicable.

Damage caused by improper installation, use and maintenance of the Akrapovič exhaust system is not covered by the Akrapovič warranty. Please refer to the enclosed warranty with regard to the terms of our warranty.

Technical specifications of Akrapovič exhaust systems and related products are subject to change without notice.

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SAFETY AND COMPLIANCE WARNING, PLEASE READ CAREFULLY

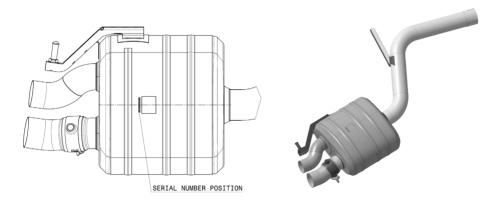
BEFORE REMOVING THE STOCK EXHAUST SYSTEM AND BEGINNING THE INSTALLATION OF YOUR NEW AKRAPOVIČ EXHAUST, PLEASE MAKE SURE THAT ALL ITEMS LISTED BELOW ARE VERIFIED:

- This manual is specific to the car indicated on the cover page, for which it is designed. Installation procedures vary depending on the type of car. Please verify that the Akrapovič exhaust system and this installation manual correspond to the type of your car.
- The exhaust system can get extremely hot during and after it is used. Make sure not to touch the exhaust system until it is completely cool. Allow the exhaust and engine to cool down before beginning installation.
- Make sure the car is securely positioned to prevent damage to yourself ond other, or the car.
- Please check the parts you recieved against the parts list available on our website (please
 use the QR code on the front page or look for "schematic view" in the respective product
 page on www.akrapovic.com). Make sure that you have all the parts necessary for the
 installation of your new Akrapovič exhaust system. If any of the parts is missing, please
 do not proceed with uninstalling your stock exhaust system/installing the Akrapovič exhaust
 system and contact the retailer where you purchased the Akrapovič exhaust system.
- Every exhaust system muffler has its unique serial number, which identifies the authenticity
 of the product. You can find the serial number on the muffler's sleeve. Please refer to the
 picture 1 below. Please verify that your exhaust system is an original Akrapovič product. If
 you have any doubts, please contact the reseller where you purchased the exhaust system
 or Akrapovič partners. This manual, any certificates and Akrapovič warranty apply to original
 products only.

GENERAL NOTE

Photographs and other illustrations in this manual are symbolic and are intended to help represent individual steps for proper installation and use, as well as for a general overview. The actual component parts of the Akrapovič exhaust system may not entirely correspond to the photographs and other illustrations.







NOISE AND EMISSION WARNINGS

General warning

Because of the world-wide distribution of Akrapovič d.d. products, neither Akrapovič d.d. nor any of its subsidiaries make any representation that the exhaust system complies with the air and/or noise emissions laws, or labeling laws, of any jurisdiction. The purchasers are entirely responsible for informing themselves of the applicable laws where the products are to be used and to comply with those law.

Although legal compliance of Akrapovič products in a specific country should be determined by the user, you can find some basic guidance on compliance of your Akrapovič exhaust system with various legal requirements on the product-related part of our website (please use the QR code on the front page or look for the respective product page on www.akrapovic.com). For EC and ECE type approvals, please refer to the certificate enclosed to your product.

USA WARNING

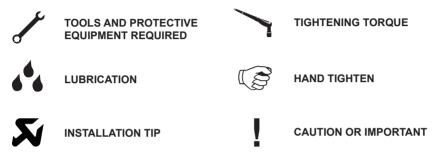
Various U.S. states and the U.S. federal government have individual laws regulating the use of aftermarket exhaust parts and systems, especially as those parts and systems modify, remove, or replace original equipment catalysts. Please consult the appropriate laws in your area before installing any aftermarket part or system on your vehicle to ensure compliance with all applicable laws. Neither Akrapovic d.d. nor any of their subsidiaries or the sellers of the parts or systems make any representation that any of their parts or systems comply with any such laws.

CALIFORNIA WARNING

California laws prohibit the use of any aftermarket exhaust part or system that modifies, removes or replaces original equipment catalysts unless the California Air Resources Board has issued an Executive Order regarding such part or system or unless the part or system is exempted by being used only on racing vehicles on closed courses. Neither Akrapovic d.d. nor any of their subsidiaries make any representation that any of their parts or systems has received such an Executive Order or that any of their parts or systems conform with the racing vehicles exemption. The purchasers are entirely responsible for informing themselves of applicable California laws and to comply with those laws.

SYMBOLS

The following symbols are used throughout these installation instructions:



USE BOLT SEALANT

Apply 3 to 4 small drops of bolt sealant onto the cleaned and degreased threads before tightening the bolts.

WARNING! Avoid contact with skin, eyes and mucous membranes. Do not inhale fumes. Keep out of reach of children.

USE ANTI-SEIZE LEAD-FREE COPPER PASTE (black tube)



Provides trouble-free and long-lasting protection against seizing, corrosion and rusting of bolts, threaded ends, nuts, joints, etc. Also protects against vibration, wear and impact. WARNING! Avoid eye contact. Keep out of reach of children.

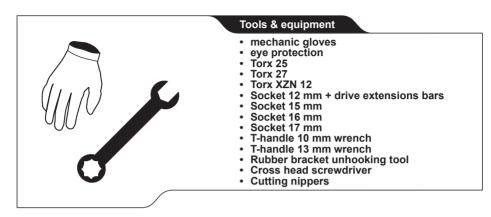


USE ANTI-SEIZING GREASE (white tube)

Prevents seizing, corrosion and excessive wear between the titanium components of your exhaust system. WARNING! Avoid eye contact. Keep out of reach of children.



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PARTS LIST

The following parts should be found in the box:

- Installation Manual
- Homologation certificate/ compliance documents if applicable
- Warranty
- Fitting material
- Muffler, pipes, Carbon Fiber components or Sound Kit components

Detailed list of parts can be found on the Akrapovič website (please use the QR code on the front page or look for "Schematic view" in the respective product page on www.akrapovic.com).

IMPORTANT: The car should be in the off position throughout the dismounting and installation process, as well as any other work done on the exhaust system!

REMOVAL OF STOCK EXHAUST SYSTEM:

The process of uninstalling the original exhaust system may vary depending on the existing exhaust system. Please follow the original exhaust system manufacturer's instructions for uninstalling the original exhaust system.

If you for any reason decide otherwise, please note that any information provided in this respect herein should be considered as general information provided for your convenience only. Akrapovič shall not assume any liability or responsibility with regard to uninstalling your existing exhaust system, warranty coverage of such exhaust system or vehicle or their further fitness for use.

In case your Akrapovič exhaust system may not be used on certain roads or under certain conditions, please keep the stock or other exhaust system that you can use in such circumstances legally.

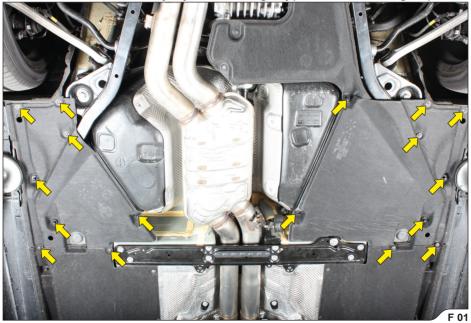


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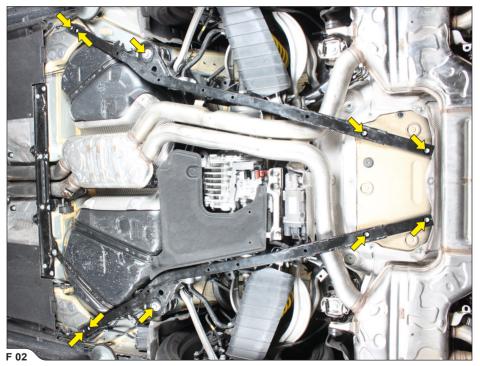
REMOVAL OF STOCK EXHAUST SYSTEM:

Put the vehicle onto a car lift.

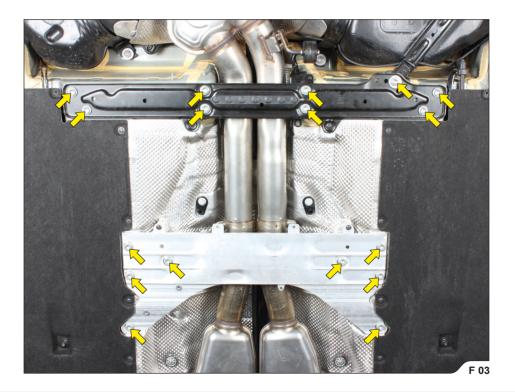
- ! CAUTION: ensure that the car is lifted safely and properly in order to avoid the risk of vehicle damage, injury, or even death!
- 1. Unscrew the marked bolts/nuts and carefully remove both side under-floor panels off the vehicle (F 01).
- CAUTION: make sure not to injure yourself or damage any part of the vehicle during this process!



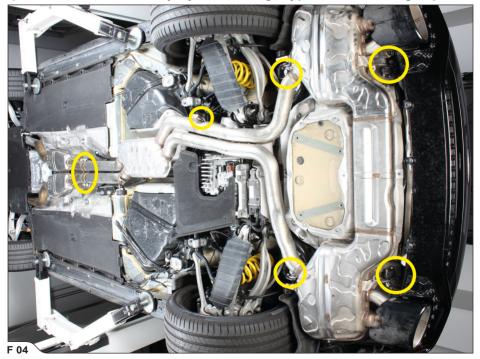
- 2. Unscrew the marked bolts, nuts and remove all chassis reinforcements off the vehicle; check vehicle manufacturer's workshop manual for correct procedures (F 02, 03).
- CAUTION: make sure not to injure yourself or damage any part of the vehicle during this process!



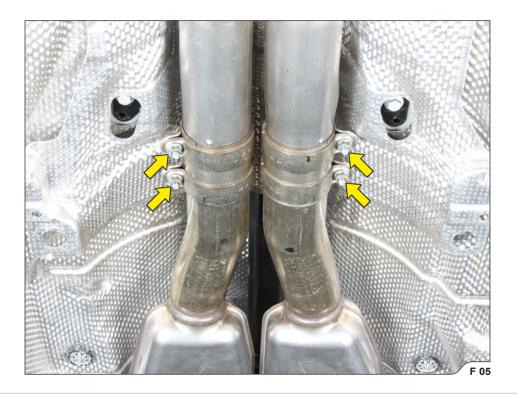




- 3. Support the exhaust system, loosen the marked clamps, disconnect both exhaust valves' actuators, unscrew all marked rubber brackets and carefully remove the exhaust system off the vehicle (F 04, 05, 06, 07, 08, 09).
- CAUTION: make sure not to injure yourself or damage any part of the vehicle during this process!

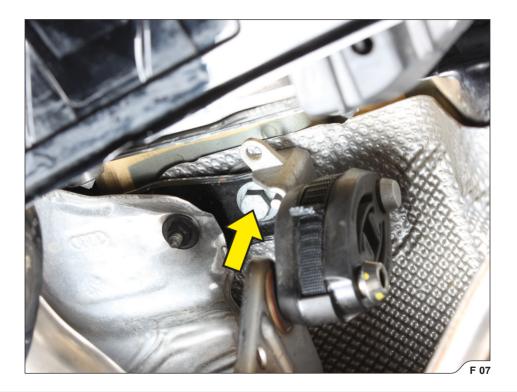










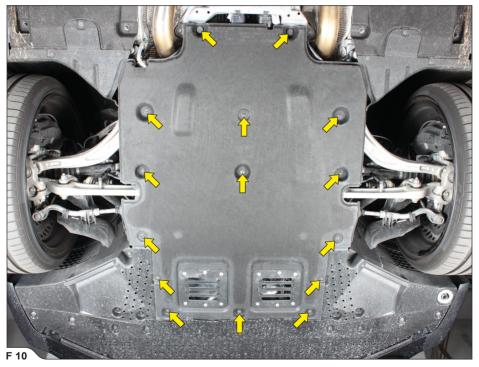






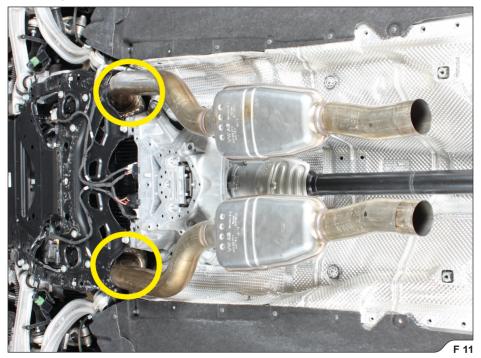


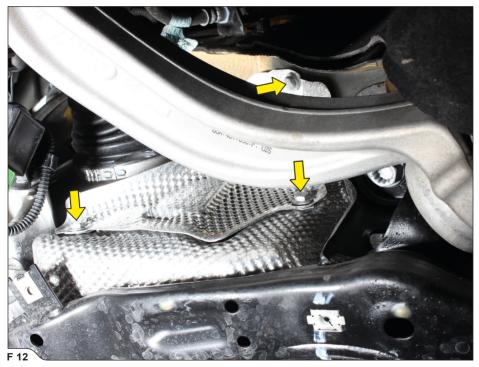
- 4. Unscrew the marked bolts and undo the fasteners; remove the under-engine panel off the vehicle (F 10).
- CAUTION: make sure not to injure yourself or damage any part of the vehicle during this process!





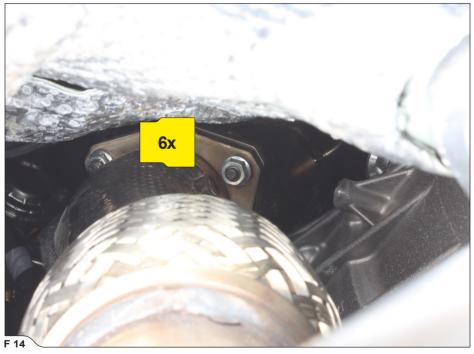
- 5. Support the front pipes, unscrew the heat shields, unscrew the front link pipes' brackets on both sides of the vehicle, than unscrew all flanges' nuts and carefully remove the front pipes, off the vehicle (F 11, 12, 13, 14).
- ! CAUTION: support the front pipes during this process or you could injure yourself or damage the vehicle!









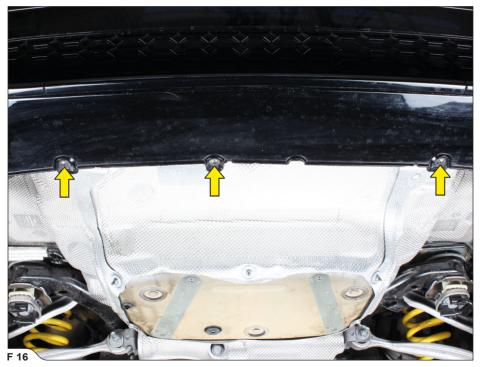




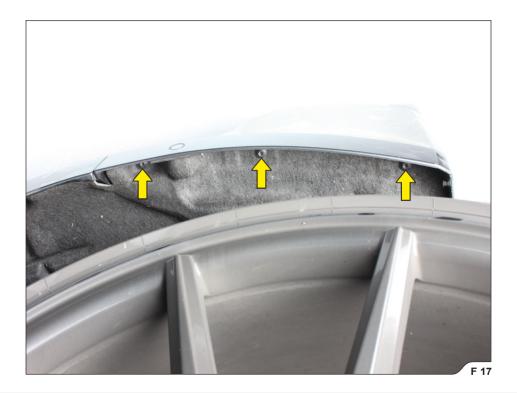
- 6. Open the trunk and remove the marked panel to get access to electrical wiring harness in the trunk (F 15).
- CAUTION: make sure not to injure yourself or damage any part of the vehicle during this process!



- 7. Unscrew the marked rear bumper bolts on both sides of the vehicle (F 16, 17).
- CAUTION: make sure not to injure yourself or damage any part of the vehicle during this process!







- 8. Carefully remove the tail lights trim on both sides of the vehicle (F 18).
- ! CAUTION: make sure not to injure yourself or damage any part of the vehicle during this process!





- 9. Unscrew the marked bolts on both sides of the vehicle (F 19).
- ! CAUTION: make sure not to injure yourself or damage any part of the vehicle during this process!



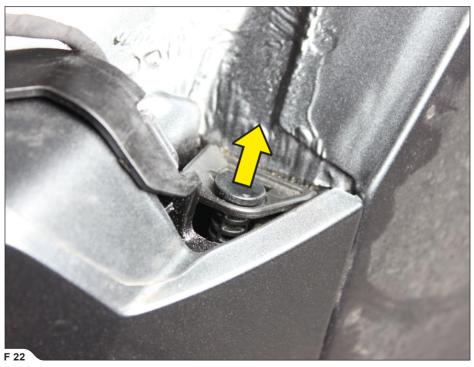
- 10. Carefully pull both tail lights out of the chassis, disconnect the tail lights' electrical connectors and remove the tail lights off the vehicle (F 20).
- ! CAUTION: make sure, not to damage the connectors, tail lights or any other part of the vehicle during this process!





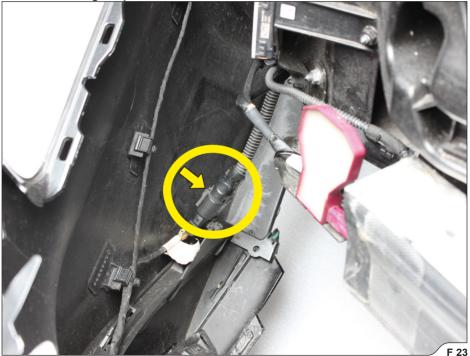
- 11. Unscrew the marked bolts and undo the marked fasteners on both sides of the vehicle (F 21, 22).
- CAUTION: make sure not to injure yourself or damage any part of the vehicle during this process!

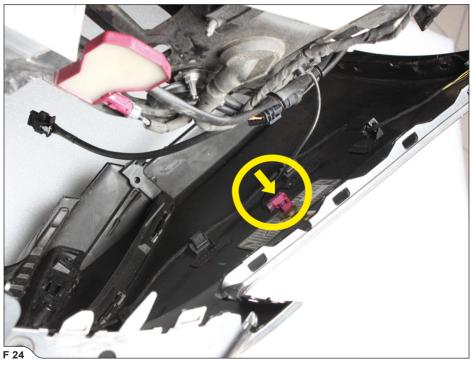






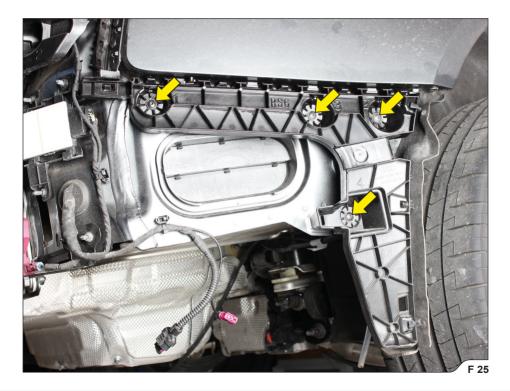
- 12. Carefully partially remove the rear bumper, disconnect all bumpers' electrical connectors and remove the bumper off the vehicle (F 23, 24).
- ! CAUTION: make sure, not to damage the connectors, bumper or any other part of the vehicle during this process!







- 13. Unscrew the marked bolts and remove the right side bumper's bracket, off the vehicle (F 25).
- CAUTION: make sure not to injure yourself or damage any part of the vehicle during this process!

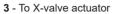


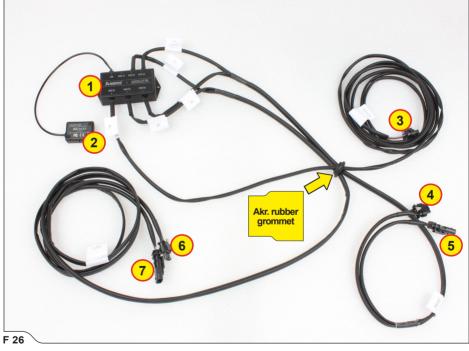
INSTALLATION OF THE AKRAPOVIČ EXHAUST SYSTEM:

- 1. The Control Kit components (F 26):
 - 1 Controller TNG 4 - To right valve actuator
- 7 To left stock valve connector

2 - CAN sniffer

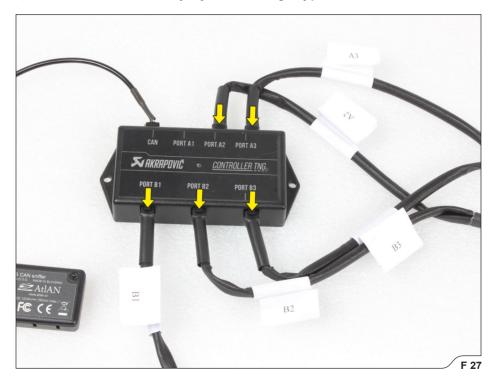
5 - To right stock valve connector 6 - To left valve actuator



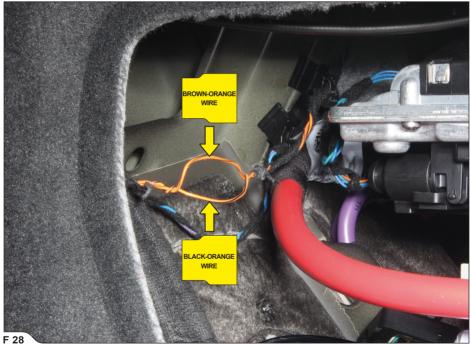




- 2. Disconnect the A2, A3, B1, B2 and B3 connectors from Controller TNG unit the actuators' wiring harnesses must be lead from the actuators into the trunk (F 27).
- CAUTION: make sure not to injure yourself or damage any part of the Control Kit!

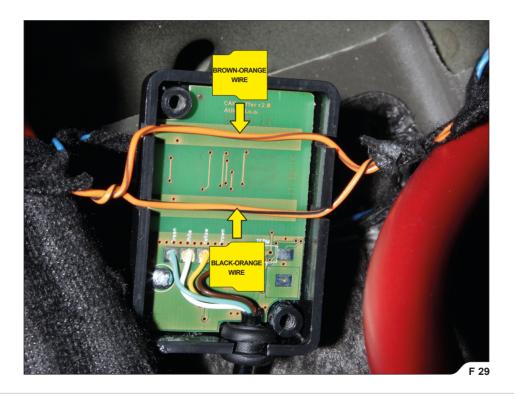


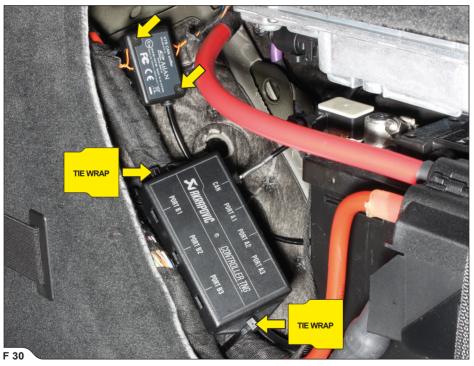
3. Carefully separate the **brown-orange** and **black-orange** wires from the stock harness, unscrew the CAN sniffer's cover, lead the **brown-orange** and **black-orange** wires through the CAN sniffer's wire grooves as shown, reinstall the cover and secure the TNG controller in place, using tie wraps from Akrapovič installation kit (**F 28, 29, 30**).



IMPORTANT: make sure not to damage the wires during this process!

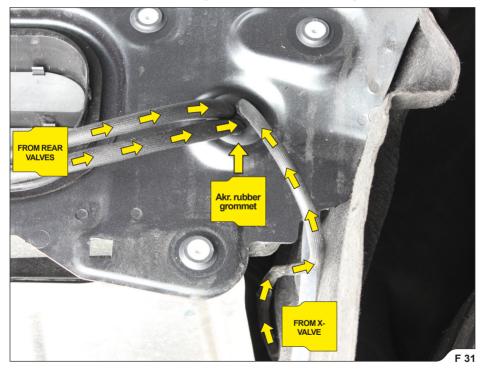








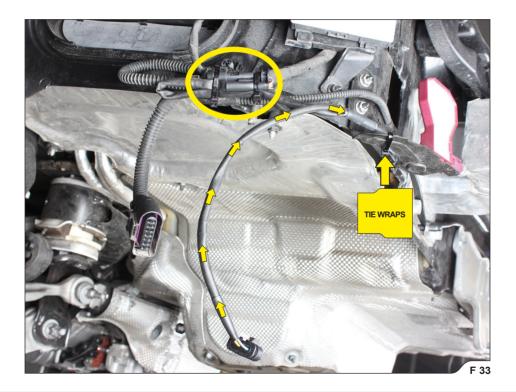
- 4. Remove the stock rubber grommet and install the Akrapovič valves' harness into the trunk (make sure, that Akrapovič grommet plugs into place correctly (F 31).
- IMPORTANT: make sure not to damage the wires or connectors during this process!

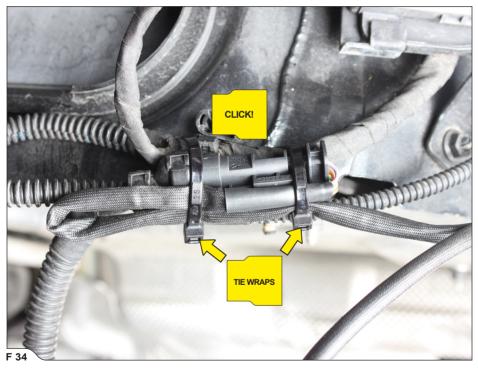


- 5. Lead and secure (using tie wraps from Akrapovič installation kit) the exhaust valves' wiring harness (rear valves and X-valve), as shown; connect the Akrapovič connectors to the stock valve connectors-secure them with tie wraps, as shown (F 32, 33, 34, 35, 36, 37, 38, 39, 40, 41, 42).
 - CAUTION: make sure not to injure yourself or damage any part of the vehicle during this process!



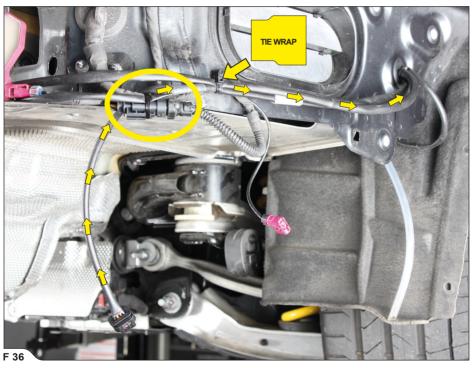




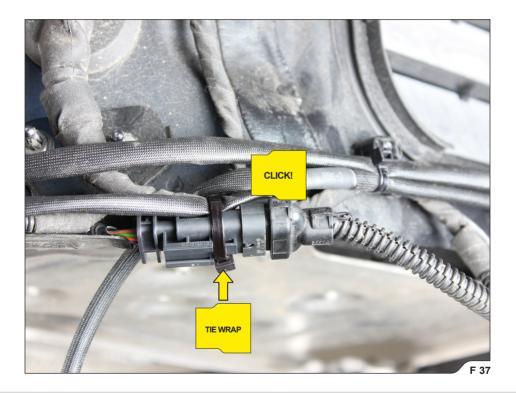


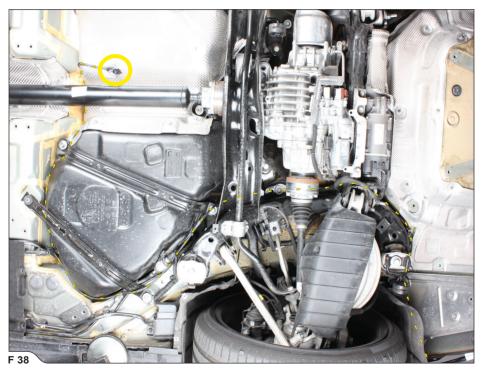




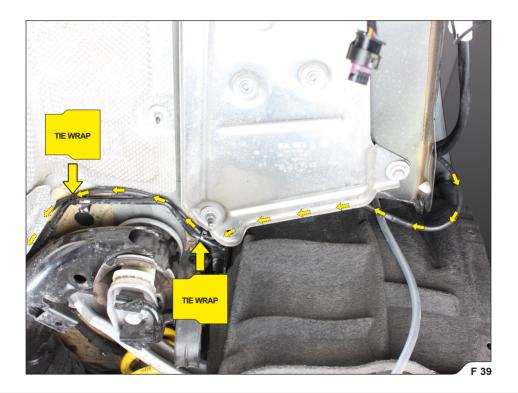


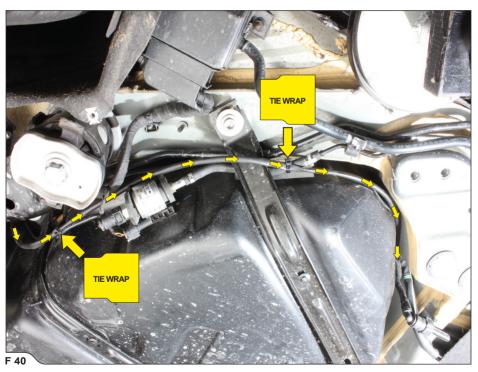




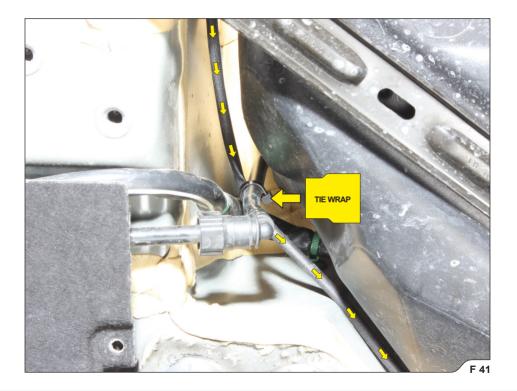


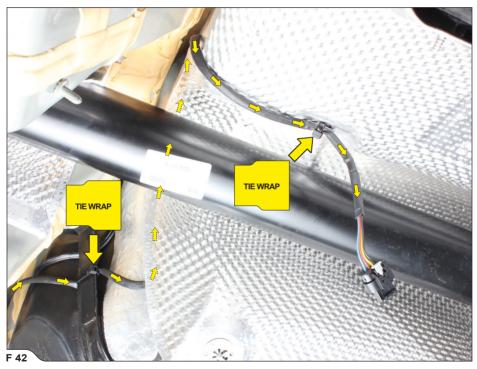






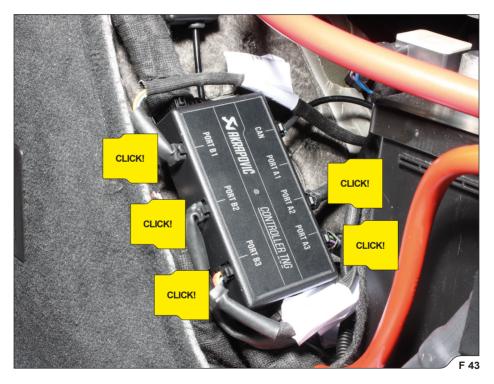




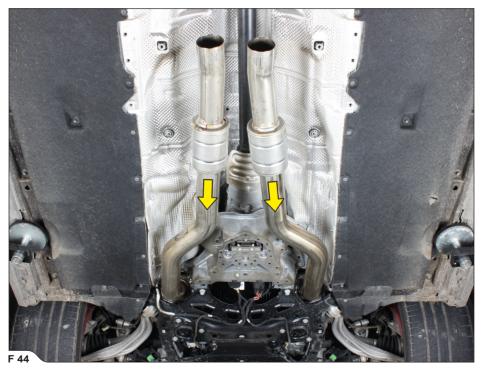




- 6. Reconnect the A2, A3, B1, B2 and B3 connectors into the Controller TNG unit, as shown (F 43).
- ! CAUTION: make sure not to injure yourself or damage any part of the Control Kit during this process!

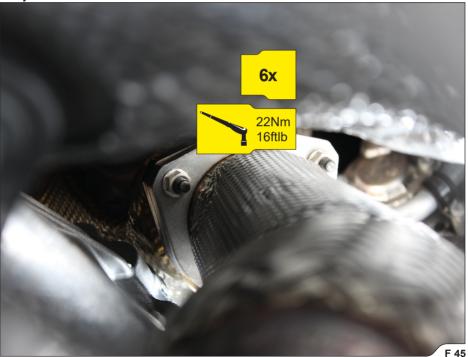


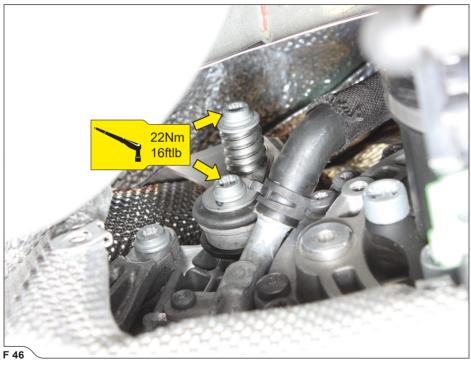
- 7. Install the Akrapovič link pipes onto the vehicle (F 44).
- CAUTION: make sure not to injure yourself or damage any part of the vehicle during this process!





- 8. Tighten the Akrapovič front pipes onto the stock down pipes (using stock flange nuts and new stock gaskets) and install stock pipes' brackets (using stock bolts and springs) (F 45, 46).
- IMPORTANT: use new exhaust gaskets in Akrapovič front pipes stock down-pipes joints!







9. Install stock rubber bracket and clamps from Akrapovič installation kit onto the link pipes, as shown (F 47, 48, 49).

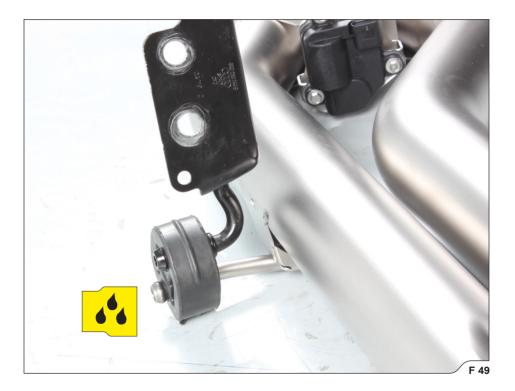


INSTALLATION TIP: for easier mounting, lubricate the original rubber bracket (WD40[®])*. *WD-40[®] is a trademark of the WD-40 Company.

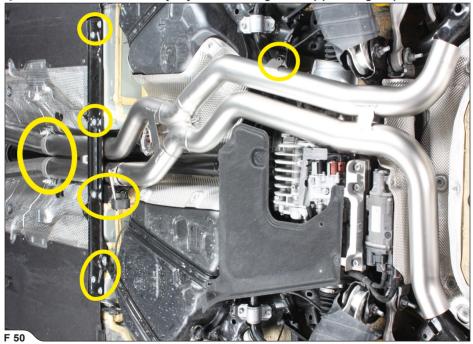




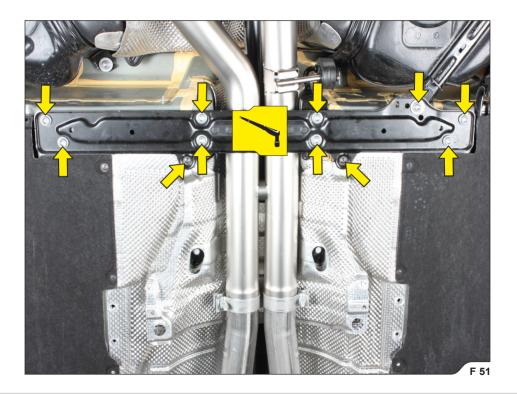




- 10. Slide the link pipes onto the front pipes; tighten the front rubber bracket onto the chassis together with chassis reinforcement (check the manufacturer's workshop manual for correct tightening torque), attach the rear rubber bracket, align the pipes in respect to the chassis, align the clamps and tighten them to the specified torque and connect the X-valve's actuator connector (F 50, 51, 52, 53, 54).
 - CAUTION: make sure not to injure yourself or damage the link pipes during this process!



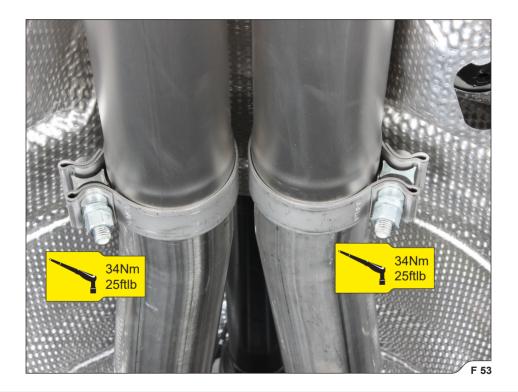


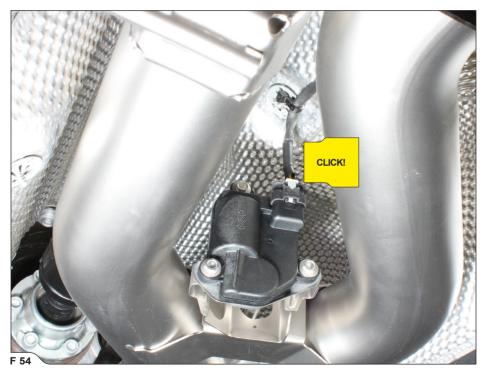




₩D-40[®] is a trademark of the WD-40 Company.









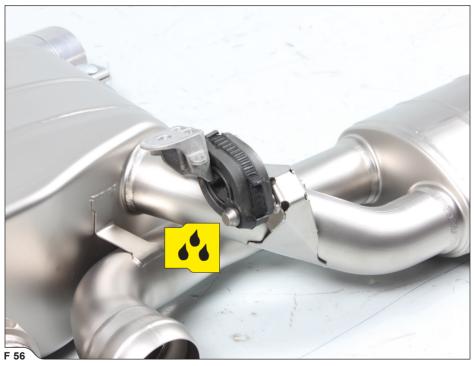
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11. Assemble the stock rubber brackets and Akrapovič double clamps onto the Akrapovič muffler, as shown (F 55, 56, 57).



₩D-40[®] is a trademark of the WD-40 Company.

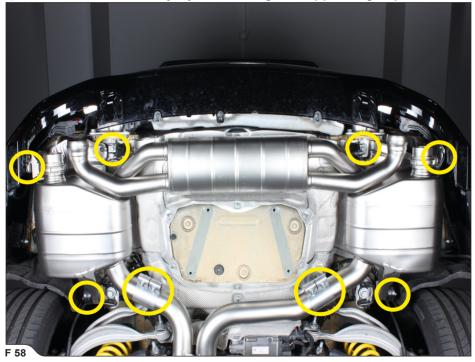






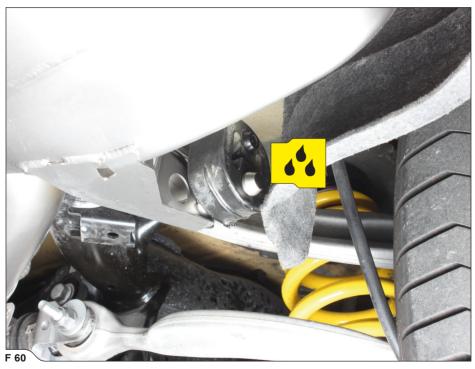


- 12. Carefully slide the muffler onto the link pipes, tighten the rear and attach the front muffler's rubber brackets, align the muffler in respect to the chassis, align all the clamps and tighten them to the specified torque (F 58, 59, 60, 61).
- CAUTION: make sure not to injure yourself or damage the link pipes during this process!

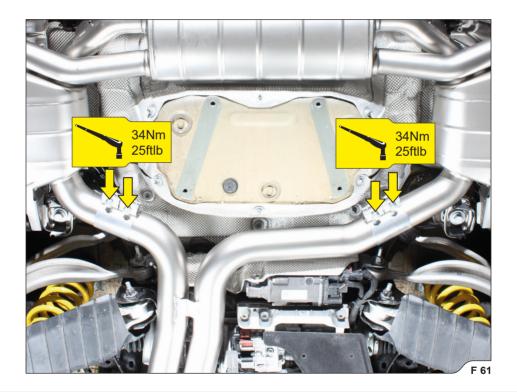




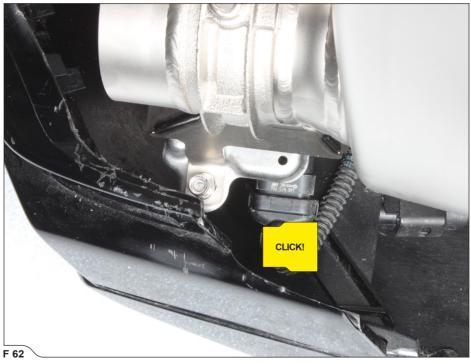








- 13. Connect the Akrapovič Control Kit connectors to the both exhaust valves (F 62).
- CAUTION: make sure not to injure yourself or damage the link pipes during this process!



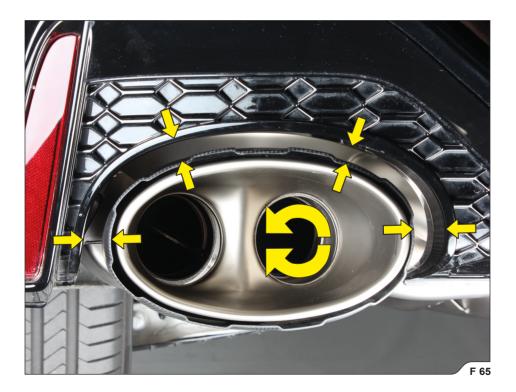


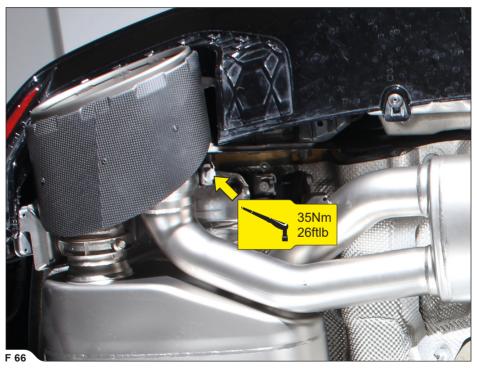
- 14. Assemble the tail pipes and install them onto the muffler outlets. Rotate and center them in respect to rear bumper and according to your personal preference and tighten the clamps to the specified torque (F 63, 64, 65, 66).
- IMPORTANT: make sure, not to damage tail pipes, bumper or any part of the vehicle during this process!













FINAL INSTALLATION:

- ! IMPORTANT: reinstall the dismounted or partially removed stock parts (chassis reinforcement, wheel arches, bumper etc.); check vehicle manufacturer manual for tightening torques.
- ! IMPORTANT: make sure all the nuts and bolts are sufficiently tightened. In case the exhaust system touches the cowling or other parts, repeat the adjustment of the exhaust system or contact your authorized dealer.
- ! IMPORTANT: clean all exhaust components before the first start of the engine or the stains will burn onto the surfaces!

MAINTENANCE OF THE AKRAPOVIČ EXHAUST SYSTEM:

- Clean the titanium exhaust components with a multi-purpose spray lubricant (WD-40[®] or equivalent)*, carbon fiber exhaust components with soft and dry cloth and stainless steel components with soft cloth sprayed with contact cleaner, then wipe with soft and dry cloth. A change in the color of the exhaust system is normal due to high temperatures.
- Periodically make sure all the bolts and springs are sufficiently tight.
 *WD-40[®] is a trademark of the WD-40 Company.
- ► INSTALLATION TIP: IT IS NORMAL FOR WHITE SMOKE TO COME OUT OF THE MUFFLER AT FIRST OPERATION.
- ! CAUTION: DO NOT STAND BEHIND THE MUFFLER AT ANY TIME.
- ! CAUTION: DO NOT USE AUTOMOTIVE WHEEL CLEANERS OR ANY CLEANING PRODUCTS WHICH CONTAIN ACIDIC ADDITIVES TO CLEAN THE AKRAPOVIČ EXHAUST SYSTEMS.

WARNING: THE EXHAUST SYSTEM CAN BE EXTREMELY HOT. ALLOW THE EXHAUST AND ENGINE TO COOL DOWN BEFORE BEGINNING INSTALLATION OR ANY OTHER WORK ON THE EXHAUST SYSTEM. THIS MANUAL IS SPECIFIC TO THE AUDI RS6 AVANT TYPE C8. THERE MAY BE SOME DIFFERENCES IN INSTALLATION PROCEDURES FOR OTHER MODELS.

TROUBLESHOOTING:

Problem	Possible cause	Solution
Exhaust gas leaks out of the muffler/pipe clamp connections	loosened clamp	tighten the clamp to specified torque
	connection is not completely joined	tap the connection into place and tighten the clamp to specified torque
Valves are not moving	No supply	Check green LED on the Controller TNG. If the LED is off: Check electrical connection and connectors Check fuse for exhaust valves
	Error detected	Check green LED on the Controller TNG. If the LED is continuously ON: • There are no errors detected. If the LED is continuously blinking: • There is an error detected. Connect the Controller TNG to PC via micro USB cable and use AkraTools diagnostic utility, that can be found at http://www.akrapovic.com



DECLARATION OF CONFORMITY OF CONTROLLER TNG

COMPANY:	Akrapovič d.d.	
ADDRESS:	Malo Hudo 8a	
	1295 Ivančna Gorica, Slovenia	

declares that the following products:

Product name: Controller TNG Trade Name: Akrapovič Type or model: P-AE100

is in conformity with the requirements of the following Directives of the European Union: Regulation UN/ECE-R10 rev6



FCC NOTICE

This device complies with part 15 of the FCC rules. Operation is subject to the following two conditions: (1) This device may not cause harmful interference, and (2) this device must accept any interference received, including interference that may cause undesired operation.

Changes or modifications not expressly approved by the party responsible for compliance could void the user's authority to operate the equipment.

You can view your product's FCC Declaration of Conformity (DoC) to the FCC 47 CFR Part 15, SubpartB, at: http://www.akrapovic.com/docs/ControllerTNG/FCCCertification.pdf.

European Union Directives Conformance Statement

CE Akrapovič d.d. hereby declares that this Akrapovič Controller TNG P-AE100 is in compliance with the essential requirements and other relevant provisions of Directive 2014/30/EU

You can view your product's Declaration of Conformity (DoC) to Directive 2014/30/EU (to EMC Directive) at: http://www.akrapovic.com/docs/ControllerTNG/CECertification.pdf.



DECLARATION OF CONFORMITY

COMPANY:	Atlan d.o.o.
ADDRESS:	Sveti Anton, Hrib 9
	6276 Pobegi, Slovenia

declares that the following products:

Product name: Communication Detector Trade Name: Atlan Type or model: VTS CAN SNIFFER

is in conformity with the requirements of the following Directives of the European Union: Regulation UN/ECE-R10 rev5



FCC NOTICE

This device complies with part 15 of the FCC rules. Operation is subject to the following two conditions: (1) This device may not cause harmful interference, and (2) this device must accept any interference received, including interference that may cause undesired operation.

Changes or modifications not expressly approved by the party responsible for compliance could void the user's authority to operate the equipment.

You can view your product's FCC Declaration of Conformity (DoC) to the FCC 47 CFR Part 15, SubpartB, at http://www.akrapovic.com/docs/CanSniffer/FCCCertification.pdf.

Industry Canada compliance statement

This Class B digital apparatus complies with Canadian ICES-003. This device complies with Industry Canada licence-exempt RSS standard(s). Operation is subject to the following two conditions:

(1) this device may not cause interference, and (2) this device must accept any interference, including interference that may cause undesired operation of the device.

Cet appareil numérique de la classe B est conforme à la norme NMB-003 du Canada. Le présent appareil est conforme aux CNR d'Industrie Canada applicables aux appareils radio exempts de licence. L'exploitation est autorisée aux deux conditions suivantes :

(1) l'appareil ne doit pas produire de brouillage, et (2) l'utilisateur de l'appareil doit accepter tout brouillage radioélectrique subi, même si le brouillage est susceptible d'en compromettre le fonctionnement.

European Union Directives Conformance Statement

Atlan d.o.o. hereby declares that this Atlan Communication Detector VTS CAN SNIFFER is in compliance with the essential requirements and other relevant provisions of Directive 2004/108/EU

You can view your product's Declaration of Conformity (DoC) to Directive 2004/108/EU (to EMC Directive) at http://www.akrapovic.com/docs/CanSniffer/CECertification.pdf.



